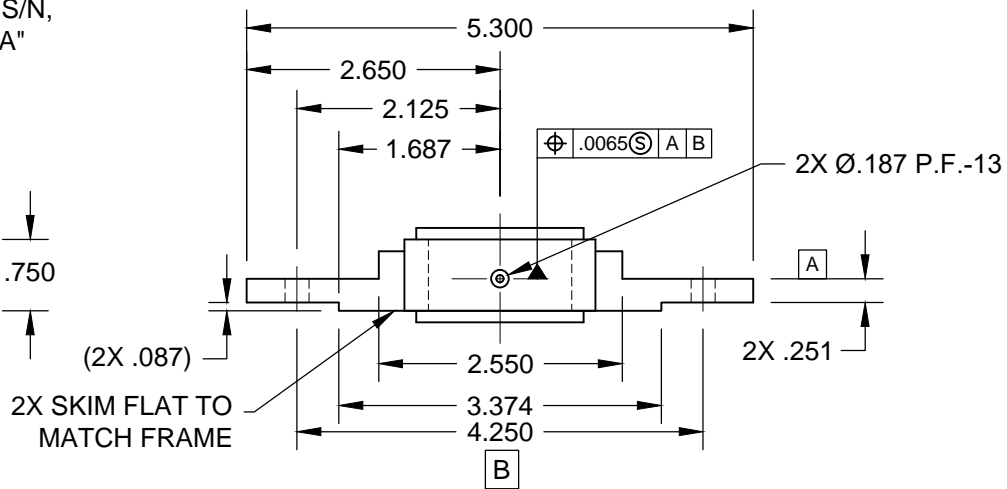



REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED NOT 3, CH'D FINISH FROM MIL-C-81562, TYPE I, CLASS I PER G.E. CH'D GD&T CONTROL FRAME FROM SURFACE PROFILE .002 TO POSITION .0065 <u>S</u> AND MOVED DATUM B PER S.E.	7/19/12	RJC	SE
1A	-1 CH'D DIM WAS 2X .087 IS (2X .087) REFERENCE. CH'D NOTE WAS ENGRAVE TOOL No. & SERIAL No.; 3/16 LETTERS IS ENGRAVE T/N, S/N, "MADE IN USA".	2/14/14	DPD	GE



①
WELDMENT

1. MACHINE AS A WELDMENT.
2. END BUSHING HOLES MUST BE CENTERED AND IN THE SAME PLANE AS DESIGNATED ARM FLATS.
3. KEEP -11 ARMS STRAIGHT TO ONE ANOTHER, PLACEMENT IS CRITICAL FOR FURTHER MACHINE OPERATIONS.
4. REF TOOL #412-240-033-101.

 RED BARN MACHINE	
TITLE <h1>HANGER SIMULATOR</h1>	
DWG NO. <div>RBT400279</div>	REV <div>1A</div>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED <i>D. Med</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE I, CLASS III USED ON MODEL BELL 412
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:2 DATE 3/17/09 SHEET 1 of 1